



Chapter 1



Introduction to Engineering Calculations

Principles of Chemical Processes I



At the end of this course students will be able to

- ✦ Convert one set of units in a function or equation into another equivalent set



2.1 Units and Dimensions



✦ **Dimension** - property that can be measured such as

- ✓ length
- ✓ time
- ✓ mass
- ✓ temperature
- ✓ multiplying or dividing other dimensions

✦ **Unit** - measured and counted quantity has

- ✓ value (2.35)
- ✓ unit (2.35 gram)

✦ It is essential to write the **value** and **unit** in equation

- ✓ 2 meters, 0.3 second, 4.5 kilograms, 5 gold rings



Properties of Units



✦ Units can be treated like algebraic variables

- ✓ added and subtracted when having same units

$$3 \text{ cm} - 1 \text{ cm} = 2 \text{ cm} \quad (3x - x = 2x)$$

but

$$3 \text{ cm} - 1 \text{ mm (or 1 s)} = ? \quad (3x - y = ?)$$

- ✓ can always be combined by multiplication or divisions

$$3 \text{ N} \times 4 \text{ m} = 12 \text{ N.m}$$

$$\frac{5.0 \text{ km}}{2.0 \text{ h}} = 2.5 \text{ km/h}$$

$$\frac{6 \text{ cm}}{2 \text{ cm}} = 3 \quad (3 \text{ is a dimensionless quantity})$$



2.2 Conversion of Units

www.utm.my/petroleum



Faculty of
Petroleum &
Renewable Energy
Engineering

- When having appropriate dimensions, measured quantity can be expressed in term of other units

ft/s  miles/hr  cm/yr

- The equivalence between two expressions is given by ratio known as **conversion factor**

$$\frac{1 \text{ cm}}{10 \text{ mm}} \quad (1 \text{ centimeter per } 10 \text{ millimeters})$$

$$\frac{10 \text{ mm}}{1 \text{ cm}} \quad (10 \text{ millimeters per } 1 \text{ centimeter})$$

Sem I (2013/14)

PIONEERING TECHNOLOGY OF THE FUTURE



Conversion Factors

www.utm.my/petroleum



Faculty of
Petroleum &
Renewable Energy
Engineering

- A given quantity is expressed into new unit by using a conversion factor (*new unit/old unit*)

$$(36 \text{ mg}) \times \frac{1 \text{ g}}{1000 \text{ mg}} = 0.036 \text{ g}$$

- Alternative way to write this equation

$$\frac{36 \text{ mg}}{1} \times \frac{1 \text{ g}}{1000 \text{ mg}} = \boxed{0.036 \text{ g}}$$

Sem I (2013/14)

PIONEERING TECHNOLOGY OF THE FUTURE



Method for using Conversion Factor

www.utm.my/petroleum



Faculty of
Petroleum &
Renewable Energy
Engineering

- Set up a dimensional equation
 - write the given quantity and its unit on the left
 - write the units of conversion factors (*new unit/old unit*)
 - fill in the values of the conversion factors
 - carry out the indicated arithmetic operations to find the desired values

Example : Convert acceleration of 1 cm/s^2 to km/y^2

Sem I (2013/14)

PIONEERING TECHNOLOGY OF THE FUTURE



Conversion factor and units

www.utm.my/petroleum



Faculty of
Petroleum &
Renewable Energy
Engineering

- Problems:**

- Change $400 \text{ in}^3/\text{day}$ to cm^3/min
- If a plane travels at twice the speed of sound (assume the speed of sound is 1100 ft/s), how fast is it going in miles per hour?

Sem I (2013/14)

PIONEERING TECHNOLOGY OF THE FUTURE



2.3 Systems of Units

www.utm.my/petroleum



Faculty of
Petroleum &
Renewable Energy
Engineering

- ⊕ **Base Units** - units for dimensions of mass, length, time, temperature, electrical current, and light intensity
 - ✓ kilogram, meter, kelvin, ampere, candela
- ⊕ **Multiple units** - multiples or fraction of base unit
 - ✓ minutes, hours, milliseconds or all in term of base unit second
- ⊕ **Derived units** - obtained in one of two ways
 - ✓ Multiplying and dividing base units (cm^2 , ft/min , $\text{kg}\cdot\text{m}/\text{s}^2$) which are known as *compound units*
 - ✓ Defined as equivalents of *compound units*
($1 \text{ erg} = 1 \text{ g}\cdot\text{cm}/\text{s}^2$, $1 \text{ lb}_f = 32.174 \text{ lb}_m\cdot\text{ft}/\text{s}^2$)

Sem I (2013/14)

PIONEERING TECHNOLOGY OF THE FUTURE



Systems Of Units

www.utm.my/petroleum



Faculty of
Petroleum &
Renewable Energy
Engineering

⊕ System Internationale d'Unites		⊕ American engineering system	
Length	meter (SI) centimeter (CGS)	Length	foot (ft)
Mass	kilogram (SI) gram (CGS)	Mass	pound mass (lb_m)
Moles	gram-mole (mol)	Moles	lb_m -mole (lb_mmol)
Time	second (s)	Time	second (s)
Temperature	kelvin (K)	Temperature	Rankin ($^\circ\text{R}$)
Electric current	ampere (A)	Electric current	ampere (A)
Light intensity	candela (cd)	Light intensity	candela (cd)

Sem I (2013/14)

PIONEERING TECHNOLOGY OF THE FUTURE



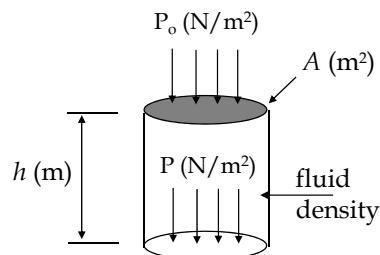
Pressure

www.utm.my/petroleum



Faculty of
Petroleum &
Renewable Energy
Engineering

- ⊕ Pressure is the ratio of a force to the area
- ✓ Units N/m^2 , dynes/cm^2 , and lb_f/in^2
- ✓ the SI pressure unit is N/m^2 or called *pascal (Pa)*



Sem I (2013/14)

PIONEERING TECHNOLOGY OF THE FUTURE



Temperature

www.utm.my/petroleum



Faculty of
Petroleum &
Renewable Energy
Engineering

- ⊕ Two most common temperature scales are defined using the freezing point (T_f) and boiling point (T_b) of water at 1 atm
- ✓ **Celsius (or centigrade) scale**
 - T_f is assigned 0°C and T_b is 100°C
 - Absolute zero on this scale falls at -273.15°C
- ✓ **Fahrenheit scale**
 - T_f is assigned 32°F and T_b is 212°F
 - Absolute zero on this scale falls at -459.67°F
- ✓ **The Kelvin and Rankin scale are defined at absolute value of Celsius and Fahrenheit**
 - $T(\text{K}) = T(^{\circ}\text{C}) + 273.15$
 - $T(^{\circ}\text{R}) = T(^{\circ}\text{F}) + 459.67$
 - $T(^{\circ}\text{R}) = 1.8 T(\text{K})$
 - $T(^{\circ}\text{F}) = 1.8 T(^{\circ}\text{C}) + 32$

Sem I (2013/14)

PIONEERING TECHNOLOGY OF THE FUTURE



Degree as Temperature Interval

- ⊕ Consider the temperature interval between 0°C and 5°C
- ⊕ There are 9°F and Rankin degree in this interval
- ⊕ An interval of 1°C or Kelvin contains 1.8°F or Rankin degree

Conversion factor for the interval

$$\frac{1.8^{\circ}\text{F}}{1^{\circ}\text{C}} \quad \frac{1.8^{\circ}\text{R}}{1\text{K}} \quad \frac{1^{\circ}\text{F}}{1^{\circ}\text{R}} \quad \frac{1^{\circ}\text{C}}{1\text{K}}$$

Example

Find the number Celsius degrees between 32°F and 212°F

$$\Delta T(^{\circ}\text{C}) = \frac{(212 - 32)^{\circ}\text{F}}{1.8^{\circ}\text{F}} = 100^{\circ}\text{C}$$

To find the Celsius temperature corresponding to 32°F you cannot use this formula

$$T(^{\circ}\text{C}) = \frac{32^{\circ}\text{F}}{1.8^{\circ}\text{F}} \quad \frac{1^{\circ}\text{C}}{1.8^{\circ}\text{F}}$$

Temp reading Temp interval