

Anatomy of a Good Journal Article - Part 1: Getting Your Research Published

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Director, Professor of Process Design & Integration Centre of Excellence for Green Technologies University of Nottingham Malaysia

About myself...

- o Qualifications:
 - ✓ BEng and MEng & PhD (Chem Eng, UTM)
 - √ 140+ papers published in ISI-indexed journals
 - √ ≥200 publications and h-index = 37 in Scopus
 - √ >30 keynote/plenary presentations
 - ✓ Recipient of publication awards from Elsevier & Springer
 - ✓ Author & editors of 5 books
 - ✓ Editorial activities: Editor-in-Chief for *Process Integration & Optimisation for Sustainability* (Springer Nature; new journal); Subject Editor for ISI-indexed IChemE journal *Process Safety and Environmental Protection* (Elsevier); Editorial board member: *Water Conservation Science and Engineering* (Springer Nature);
- o Professional involvements:
 - ✓ Deputy President, Asia Pacific Confederation of Chemical Engineering (APCChE)
 - ✓ Fellow, Institution of Chemical Engineers (IChemE)
 - ✓ Fellow, The Higher Education Academy (HEA), UK
 - ✓ Chartered Engineer (Engineering Council UK)
 - ✓ Professional Engineer (Board of Engineers M'sia)
 - ✓ Past chairman, ChE Tech Division, Institution of Engineers Malaysia
- o Important awards:
 - ✓ Innovator of the Year 2009, Institution of Chemical Engineers UK
 - ✓ Young Engineer Award 2010, Institution of Engineers Malaysia
 - ✓ Outstanding Young Malaysian 2012, Junior Chamber International
 - Outstanding Asian Researcher and Engineer 2013, Society of Chemical Engineers, Japan
 - ✓ Top Research Scientist Malaysia 2016, Academy of Science Malaysia





Workshop overview



- o Incentives for publications
- o How to get started
- o Life-cycle of publication
- o How to measure your publication quality
- o How to do world-class research

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Some Myths



- o Publishing in journals is very difficult
- o Publishing in journals can be very expensive
- o Publishing does not have significant beneficial impact on society at large
- o My English is poor

Why publish?



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Research in academia



- o Academic institutions have two main functions:
 - √ Transmit knowledge (undergraduate)
 - √ Create knowledge (postgraduate research)
- o Knowledge is meaningless unless shared
 - √ Scientific progress is incremental in nature

Research in academia



- o To contribute knowledge as a **societal good**
- o To provide **solutions** to national, regional and world problems
- o To enrich the national talent pool with people able to compete in a knowledgebased global economy
- o To enhance your university's international reputation and thus, the value of the degrees we grant

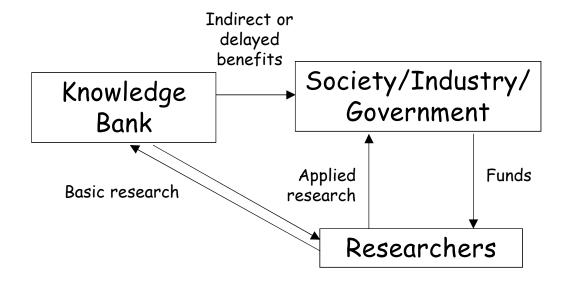
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The research cycle





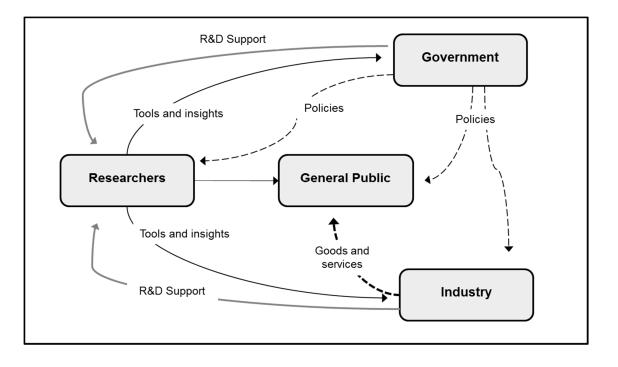
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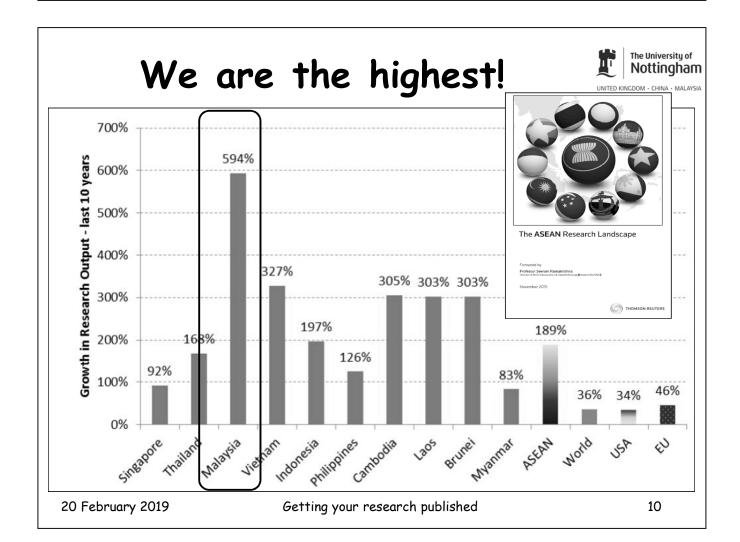
Interdependencies Research and Society

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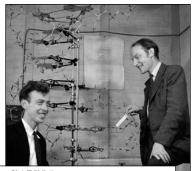


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Nobel Prize winning research and the value of great ideas





No. 4356 April 25, 1953

and to Dr. G. E. R. Deacon and the officers of R.R.S. Discovery II for their

MOLECULAR STRUCTURE OF NUCLEIC ACIDS

o How did a Ph.D. student's "side research" create a technological revolution?

o Watson and Crick's discovery of the structure of DNA paved the way for the 21st Century biotech age!

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How do I get started?

What kind of paper do I write? What journal should I target? What is the review process like?

Getting started



- o Have good material to begin with
- o Extensions of conference papers are good candidates for publication
- o Major components of an MSc/MPhil or PhD thesis.
- o Invest time in reading journal articles regularly -- for benchmarking and to keep abreast of the state-of-the-art.

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Getting started



- o There is no substitute for familiarity with recent developments in your fields
- o Know...
 - √ The people
 - √ Their techniques
 - √ Their findings
 - √The gaps in current knowledge
 - √ How your work fits into the picture

Types of contributions



- o Full paper (5 25 pages)
- o Reviews (15 100+ pages)
- o Others (2 15 pages)
 - √ Short communications
 - ✓ Short notes
 - √ Technical notes
 - ✓ Letters
 - √Etc.

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The full paper



- o Consists of complete research results
- o Key elements:
 - ✓ Abstract
 - ✓Introduction/Literature review/background
 - ✓ Problem statement
 - √ Research methodology
 - ✓ Results and discussion
 - √ Conclusions
 - √ References

The review article



- o Provides a synopsis of "recent" research findings in a specialized area
- o Key components:
 - ✓ Introduction
 - ✓ Critical review of literature
 - ✓ Conclusions/implications for future work
 - ✓ References

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The short note



- o Documents preliminary but nevertheless potentially important results
- o The distinction between a full article and a short note may be fuzzy, and the call can be made by:
 - ✓ The author
 - √ The journal editor
 - √ The reviewer/s

Where to publish?



- o R&D findings can be made **public** via different media:
 - ✓ Website/blogs no quality control ("gray literature")
 - ✓ Conferences relatively "raw" research
 results
 - √ Magazines less scientific ground
 - √ Books relatively outdated
 - √Peer reviewed journals

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Choosing a journal



- o Has the journal published articles similar to yours in the past 2 3 years?
- o Does the journal name appear often in your reference list?
- o Does the journal description scope match your work?

Journal "levels"



- o Top journals (e.g., Nature, Science)
- o ISI-indexed journals
- o Abstracted (but not ISI-indexed) journals of major publishers
- o Local peer-reviewed journals
- o Non-refereed journals

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Abstracting/Indexing



- o **Abstracting** services were developed to facilitate rapid search of scientific literature
- o **Indexing** services were also developed to keep track of the utilization of information (e.g., through citation statistics)
- o These provide a means by third parties to identify "journals that matter"
- o Over the years Thomson Reuters Web of Science (a.k.a., "ISI") has become the industry gold standard but others have emerged (e.g., Scopus, Google Scholar)

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Publishers



- o Major Commercial Publishers
 - ✓ e.g., Elsevier, Wiley, Springer, Inderscience
- o Major Professional Organizations
 - ✓e.g., ACS, ASME, AICHE, IEEE
- o University-based Publishers
 - ✓e.g., Berkeley Electronic Press, Cambridge University Press
- o Other Small-Scale Publishers
 - √e.g., IFRF, ISEIS, Japan Institute of Energy

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ISI & impact factor



- o The Institute for Scientific Information (ISI) lists the top scientific journals in the world
- o An Impact Factor (IF) indicates the "importance" of a journal the average no of times a paper is cited within 2 years of publication in the journal.
- o See <u>www.isinet.com</u> for details

IF of selected journals (2015) 🗓



Name	Publisher	Impact Factor	
Proc. Safety & Env. Protection	Elsevier/IChemE	2.551	
Applied Energy	Elsevier	5.613	
Science	AAAS	33.611	
Clean Tech. & Env. Policy	Springer	1.934	
Fuel	Elsevier	3.52	
Chem. Eng. Res. Design	Elsevier/IChemE	2.348	
Ind. Eng. Chem. Res.	American Chemical Society	2.587	

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Caveats



- o Impact factor is biased by
 - ✓ Breadth of topics/audience covered by a journal
 - √Other discipline-specific factors
 - ✓ Always compare IF of journals in the same field
 - ✓ Comparison across different fields is meaningless
 - √You can gauge the value of your paper by comparing citations with the journal IF

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The review process



- Submit article + letter to editor + list of suggested reviewers
- o Editor makes initial review, and passes manuscript to about 1 5 external reviewers, if acceptable
- o Reviewers assess the manuscript, give comments to editor
- o Editor relays comments to corresponding author
- o Author revises (or declines to revise) the manuscript, and resubmits with a point-to-point response
- o The process is repeated until the article is accepted

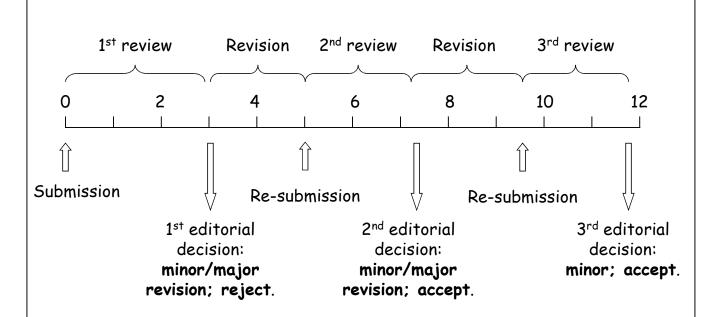
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The review process





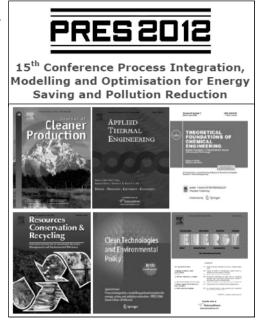
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Some tips to speed up



- o Special issues (normally fasttracked review)
 - ✓ Dedicated to specific themes
 - ✓ Based on selected or invited papers from a conference
- o Present in conferences with special issues (even if they are more expensive!)



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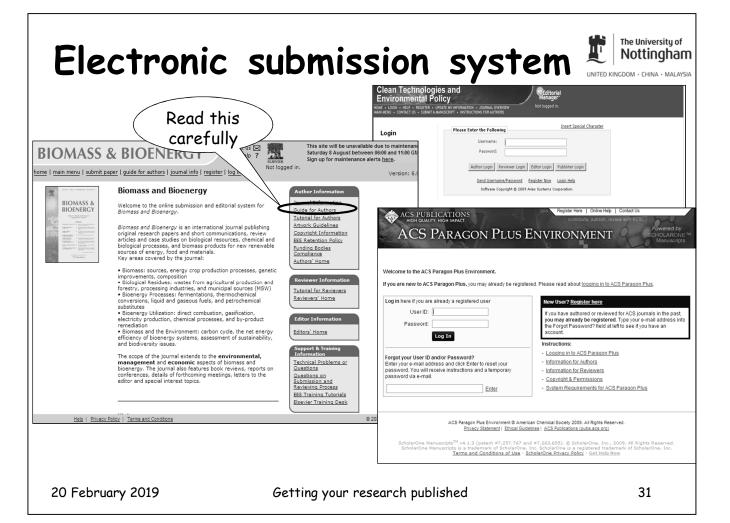
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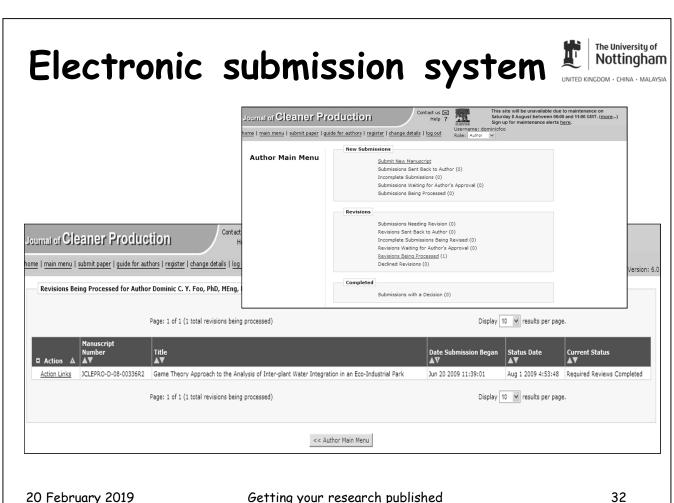
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Submission options



- o By post (this is more or less obsolete)
- o Electronic
 - √ Via e-mail to an editor
 - · Editor-in-chief
 - · Subject editor/Guest editor
 - · Member of editorial board
 - √ Through a publisher's dedicated electronic manuscript submission system





Documents to Submit



o Cover letter to editor

- ✓ Brief description of the paper
- √ Suggested reviewers
- o Manuscript (see guide for authors)
 - ✓ Text (double space)
 - √ Figures (usually 1 per page)
 - √ Tables (usually 1 per page)
- o Other documents as required by journal
- o Supplementary e-files

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Letter to editor (sample)



Editor,

Industrial & Engineering Chemistry Research, Department of Chemical Engineering, University of Texas at Austin, 1 University Station C0400, Austin, TX 78712-0231

18 August 2008

Dear editor,

SUBMISSION OF REVIEW PAPER TO INDUSTRIAL & ENGINEERING CHEMISTRY RESEARCH

I am submitting the review paper entitled "ON PINCH-BASED REVIEW FOR THE SYNTHESIS OF WATER NETWORK. PART 1 – TARGETING" for review and possible publication in *Industrial & Engineering Chemistry Research*. The paper reviews the current state-of-the-art techniques on water network synthesis based on the insight-based technique of pinch analysis.

The last review paper on this area was dated back to the last century. Since then, various targeting techniques have been proposed to fill the research gaps in the area of flowrate targeting, particularly for the fixed flowrate problem. An up-to-date review is therefore needed to <u>summarise</u> the recently developed works. Part 2 of this series which is currently under development, will discuss the various network design techniques for the water network.

I would like to recommend a few reviewers for this paper. All of them have a distinguished body of work in the field of water network synthesis:

- Dr Raymond Girard Tan
 College of Engineering, De La Salle University-Manila
 2401 Taft Avenue, 1004 Manila, Philippines.
 Tel. +63-2-536-0257; +63-2-524-4611; Fax +63-2-524-0563
 E-mail: tarr a@dlsu.edu.ph; natdnomyar@yahoo.com
- Dr Santanu Bandyopadhyay
 Indian Institute of Technology, Bombay
 Powai, Mumbai, 400076, India.
 Phone: +91-22-25767894; Fax: +91-22-25726875, 25723480
 E-mail: Santanu@me. iith ac. in
- Prof. Mahmoud El-Halwagi McFerrin Professor Department of Chemical Engineering, Texas A&M University College Station, Texas 77843-3122, USA Tel: (979)845-3484.; Fax (979) 845-6446 E-Mail: El-Halwagi@TAMU.edu
- Dr Thokozani Majozi
 Department of Chemical Engineering, University of Pretoria
 Lynnwood Road, Pretoria 0002, South Africa.
 Tel: +27 12 420 4130; fax: +27 12 362 5173
 E-Mail: thoko.majozi@up.ac.za

I look forward to receiving feedback on the status of the paper from the journal.

Thank you

Yours truly,

Dominic C. Y. Foo, PhD

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Getting your research published

Some tips



- o A good cover letter always helps.
- o Suggest reviewers who:
 - √ Have done work similar to yours
 - ✓ Subscribe to the same "school of thought"
 - ✓ Are cited in your reference list
 - √You know personally (more friends will always help!)

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Corresponding authors



- o Normally someone with a permanent position
- o Normally supervisor (with relatively longer stay than the students in an organization)
- o Someone who knows how to answer the doubts if readers have inquiries when reading the paper.

Thoughts to keep in mind



- o If you've done your homework, there's a fair chance that you will get published
- o The editors & reviewers have their own interest
 - √ If your paper fits the journal scope and is reasonably novel, the editor will be inclined to have it published
 - √ You must convince the majority of the reviewers of your views
- o Golden rule: The fundamental criterion for publishability is novelty, not degree of difficulty.

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Review results



- o Accept for publication as is (very rare!)
- o Minor revisions (not requiring further peer review)
- o Major revisions (additional round of review is required)
- o Reject as unfit

When your receive reviews



- o Take the comments like a professional
- o What you should do:
 - √ Revise as they suggest
 - √ Revise along similar lines as their suggestion
 - ✓ Decline to revise as suggested, but explain why
 - ✓ In the event of conflicting comments, choose which
 revision you will follow
 - ✓ In most cases, the editor will make the final decision.
- o Remember: Reviewers are human too!

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Point to point response (sample) UNITED KINCOOM - CHIN



Comments	Response
Sets "K" and "M" that used in Equations 2 - 6 should be defined in the problem statement.	Set "K" has been defined in the problem statement; while "M" has been defined in the automated targeting technique section, both in the original manuscript.
Page 11, line 8: "higher than 500 ppm (i.e. SR3, SR4 and SR5) are considered for interception."	Revised as suggested

Point to point response (sample)



Comments	Response
I believe that paper would have been interesting in 1996 or 1998, but not now.	Does this mean that we should stop doing research in those conventional areas like distillation, drying, mixing, etc., since they are outdated? The answer is obviously "NO", since the research field is still evolving, with many new ideas and concept being brought into the area.

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Use of English



Review of paper by Ng, Foo, Tan and Tan for CER&D

This paper presents a development of the Water Cascade Analysis table to enable ultimate flowrate targeting when both recycle/reuse and regeneration are incorporated into fresh and waste water targeting, and incorporating both fixed uptake and fixed flowrate processes.

This paper certainly represents an advance of the state-of-the-art in water system analysis, and is clearly worth publishing, after some additions and corrections as specified below.

Firstly, some more conceptual issues:

I wonder about a wider issue around the types of water using processes that such procedures allow for. These are limited to the fixed load/uptake or fixed flow rate options, where the first allows no change in water flow, and the second does allow for water generation or removal. The fixed load processes are also called mass transfer processes, which is a bit misleading, as real mass transfer is hardly likely to give a fixed load – the uptake will depend on the relative flows of the process and water streams, and the equipment used for the transfer (especially where we are dealing with existing systems). I would like to see work done on procedures that would allow for a change in the uptake as conditions in the network change. Perhaps the authors could comment on this.

Secondly, there are a number of grammatical errors that will need to be addressed (word order, errors of concord, incorrect use of definite and indefinite articles, etc). Will these be taken care of editorially? I presume so, and will only suggest such changes where they may cause confusion.

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Use of English



Review II

This is a good piece of work and certainly worth publishing. It applies techniques developed by the authors for property-based networks to utility gas networks, and is a useful contribution to the field.

I would recommend certain changes before it can be published, as detailed below.

- 1. I must say that I do not appreciate the style of presenting the methodology piecemeal in between the examples it would be much clearer if it were set out fully and then applied. This would also make it clearer that Figure 2 is not part of Example 1.
 - 8. Language usage needs to be improved in many places. It is not clear to me whether this will be done editorially or not. Words which are incorrect are: "water" instead of "nitrogen" on line 6 of page 5, "16 kg/s" instead of "4 kg/s" (see Table 5) on the 3rd last line of page 7, and "hydrogen" instead of "gas" in line 6 of page 8.
- o The most important element of a paper is its technical content. Language is just to deliver the concept through. Different disciplines also subscribe to different linguistic styles.

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What if it is rejected?



- o Find out the reasons:
 - √ Not within the scope of the journal
 - √ Scope of work is insufficient
 - √ Novelty is insignificant (or not spelled out significantly)
 - ✓ Bias of reviewers?
- o Step forward:
 - √Revise & re-submit as new paper
 - ✓ Revise & submit to another journal

After Acceptance



- o The editor will send you a notice of acceptance
- o The editor sends the manuscript to the production section of the publishing house
- o You will receive the proofs and copyright transfer (CT) agreement
- o Send back corrected proofs and CT
- o The article will be queued "in press" and may be published on-line (e.g., ScienceDirect) and assigned a digitial object identifier (doi)

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After acceptance



- o The article will (eventually) be published in print with full citation details (i.e., volume and page numbers)
- o Publication of an article isn't the end of the story.
- o The true test of the value of your research is the interest it generates upon publication.

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Measuring research productivity

Research Metrics

(Researchers)



o Number of published papers

- √ Annual publications
- ✓ Cumulative career publications
- o Number of citations
 - √ Scientific progress is incremental in nature
 - ✓ Citations of one's research in the formal publications by other researchers provides an important measure of scientific value
 - √h-index

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The University of Nottingham

Research Metrics

(Institutions)

Criteria	Weight (%)
Academic peer review	40
Employer review	10
Faculty-student ratio	20
Citations per faculty	20
International faculty	5
International students	5

Q5 World University Rankings™

"Citations, evaluated in some fashion to take into account the size of institution, are the best understood and most widely accepted measure of research strength."

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What is Scopus?



- o An abstract & citation database of international research literature www.scopus.com
- o Contains records and statistics of published papers from the mid-90's onward, which can be searched by:
 - ✓ Topic/publication
 - ✓ Institution
 - ✓ Author, etc.

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Scopus-listed articles from selected ASEAN universities



Institution	Articles in Scopus (as of Nov 20, 2016)
NUS (Singapore)	102,870
UM (Malaysia)	37,835
Chulalongkorn U. (Thailand)	24,223
Institut Teknologi Bandung (Indonesia)	6,609
UP-Diliman (Philippines)	3,133
DLSU (Philippines)	2,112
UNMC (Malasyia)	2,687

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Scopus-listed articles from selected universities



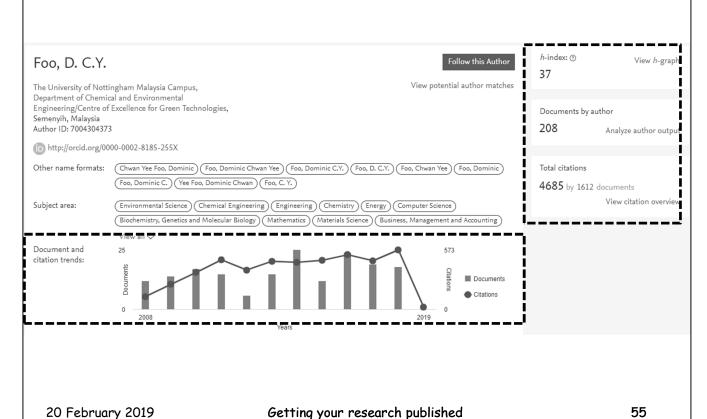
Institution	Articles in Scopus (as of Nov 20, 2016)
NUS (Singapore)	102,870
UM (Malaysia)	37,835
Chulalongkorn U. (Thailand)	24,223
UC Berkeley (US)	208,345
Massachusetts Institute of Technology (US)	179,924
Imperial College (UK)	148,576
Tokyo Institute of Technology (Japan)	92,875
Hong Kong University of Science and Technology	37,896

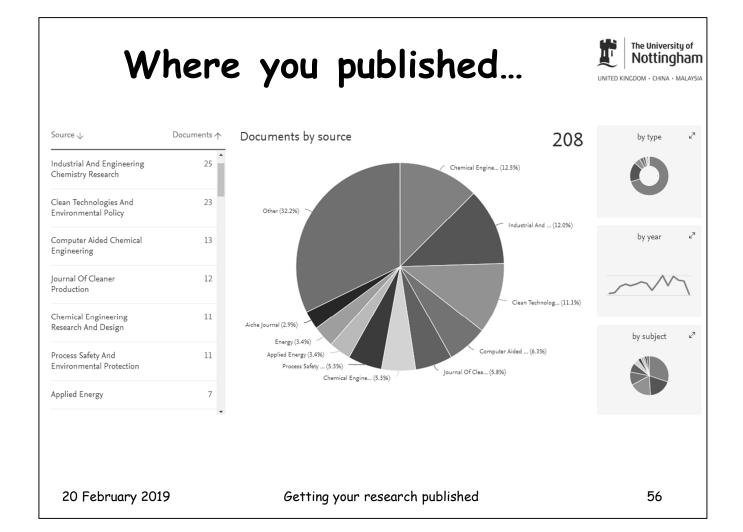
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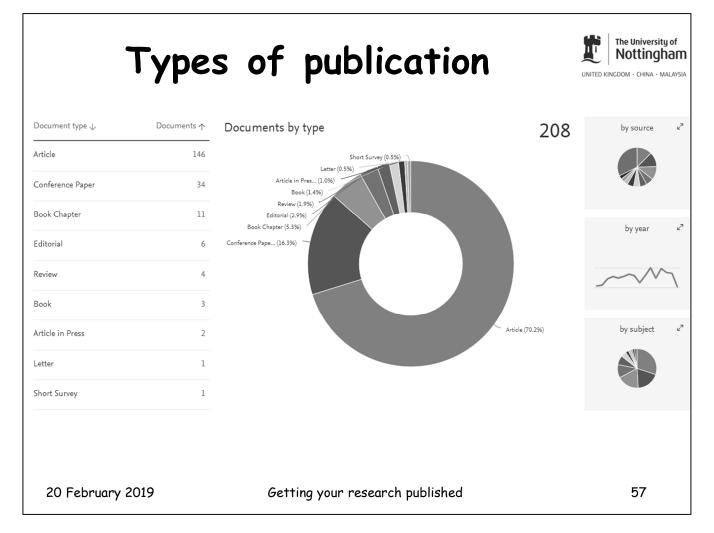
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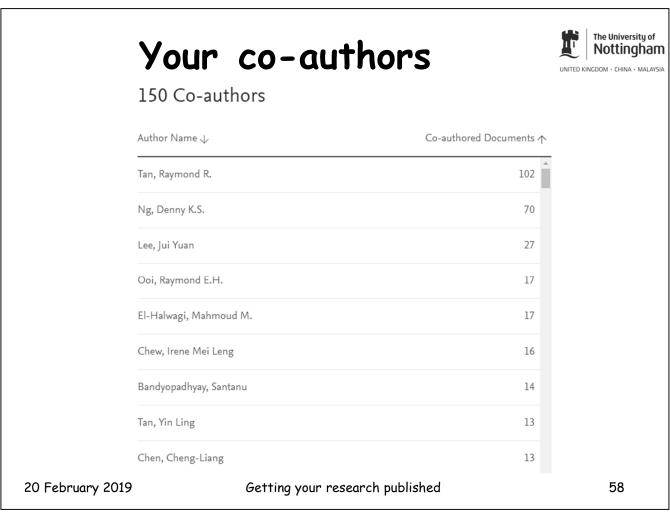
Citation tracker







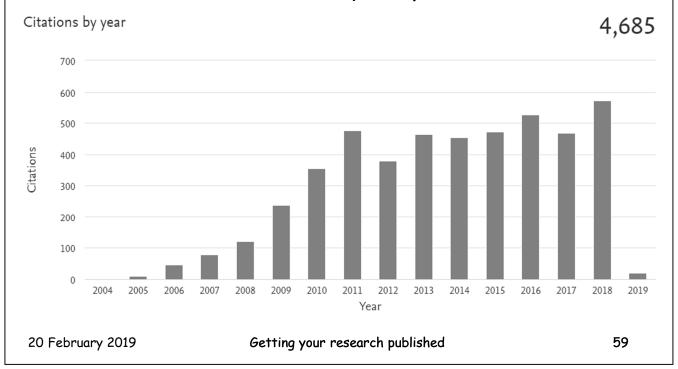




Citation



Citation by other researchers is the principal benchmark of research quality.

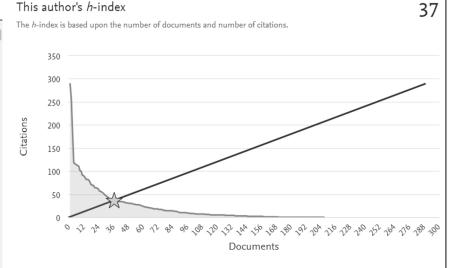






UNITED KINGDOM \cdot CHINA \cdot MALAYSIA

Documents ↓	Citations 🔱	Title ↓
1	289	State-of-the-art re
2	258	Targeting the min
3	186	Pinch analysis app
4	118	Setting the minim
5	116	Surplus diagram a
6	114	Synthesis of maxi
7	112	Automated targeti
8	111	Synthesis of direct
9	101	Automated targeti



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The h-index



AS PNAS

An index to quantify an individual's scientific research output

J. E. Hirsch*

Department of Physics, University of California at San Diego, La Jolla, CA 92093-0319

Communicated by Manuel Cardona, Max Planck Institute for Solid State Research, Stuttgart, Germany, September 1, 2005 (received for review August 15, 2005)

I propose the index h, defined as the number of papers with citation number $\geq h$, as a useful index to characterize the scientific output of a researcher.

citations | impact | unbiased

or the few scientists who earn a Nobel prize, the impact and relevance of their research is unquestionable. Among the rest of us, how does one quantify the cumulative impact and relevance of an individual's scientific research output? In a world of limited resources, such quantification (even if potentially distasteful) is often needed for evaluation and comparison purposes (e.g., for university faculty recruitment and advancement, award of grants, etc.).

The publication record of an individual and the citation record

- (i) Total number of papers (N_p). Advantage: measures productivity. Disadvantage: does not measure importance or impact of papers.
- (ii) Total number of citations (N_{c,tot}). Advantage: measures total impact. Disadvantage: hard to find and may be inflated by a small number of "big hits," which may not be representative of the individual if he or she is a coauthor with many others on those papers. In such cases, the relation in Eq. 1 will imply a very atypical value of a, >5. Another disadvantage is that N_{c,tot} gives undue weight to highly cited review articles versus original research contributions.
- (iii) Citations per paper (i.e., ratio of N_{C,tot} to N_p). Advantage: allows comparison of scientists of different ages. Disadvantage: hard to find, rewards low productivity, and penalizes high productivity.

(iv) Number of "cionificant naners" defined as the number of

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The h-index



- o A metric that accounts for both quality & quantity
- o The number of papers of an author being cited at least h times.
- o Example:
 - ✓ An author has 10 papers listed in Scopus;
 - √ 3 of these papers have been cited > 3 times;
 - $\sqrt{\text{h-index}} = 3$

Some Scopus statistics (Nov 2016)



Name	Field	Affiliation	Documents in Scopus	h-Index
L.T. Fan	Chem. Eng.	Kansas State University (US)	518	36
J. Yan	Energy Eng.	KTH (Sweden)	187	33
JY. Lee	Chem. Eng.	National Taiwan University	47	11
CL. Chen	Chem. Eng.	National Taiwan University	125	20
J. J. Klemes	Energy Eng.	Pázmány Péter Catholic University (Hungary)	341	34
F. Kydland*	Economics	UC Santa Barbara (USA)	30	13

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The h-index



- o h index remains useful as a measure of cumulative achievement
- However, h-index may continue to increase over time even long after the scientist has stopped publishing

The m-index



- o The m-index is no longer useful if a scientist does not maintain his or her level of productivity.
- o The m-index is given by:

m = h/n

o where, n = time elapsed since the 1st published paper till present



An index to quantify an individual's scientific research output

J. E. Hirsch*

Department of Physics, University of California at San Diego, La Jolla, CA 92093-0319

Communicated by Manuel Cardona, Max Planck Institute for Solid State Research, Stuttgart, Germany, September 1, 2005 (received for review August 15, 2005)

I propose the index h, defined as the number of papers with citation number $\geq h$, as a useful index to characterize the scientific output of a researcher.

(i) Total number of papers (N_p). Advantage: measures productivity. Disadvantage: does not measure importance or impact of papers.

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The m-index



- o A value of $m \approx 1$ (i.e., an h index of 20 after 20 years of scientific activity) \rightarrow characterizes a successful scientist
- o A value of $m \approx 2$ (i.e., an h index of 40 after 20 years of scientific activity), \Rightarrow outstanding scientists, likely to be found only at the top universities or major research laboratories.
- o A value of $m \approx 3$ or higher (i.e., an h index of 60 after 20 years, or 90 after 30 years) \rightarrow truly unique individuals.

Rules of Thumb



Benchmark statistics for a "moderately productive" researcher:

- ✓ Number of articles in Scopus ≅ Age in years
- \checkmark h-Index \cong Research career in years (i.e., Hirsch's m = 1 criterion)

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Concluding Remarks



- o Journals publication = cutting edge research findings
- o In many disciplines, journal publication is not dominated by western researchers.
- o Get the right research team to do cutting edge research & get good publications!

Anatomy of a Good Journal Article - Part 2: General Structure of a Good Paper

Dominic C. Y. Foo, PhD, MIEM, PEng, FHEA, AAE Professor of Process Design & Integration Centre of Excellence for Green Technologies Dept of Chemical & Environmental Engineering

Anatomy of a good paper

- Documentation of your ideas, activities and results
- o Key elements:
 - ✓ Abstract
 - ✓ Introduction/Literature review/background
 - ✓ Problem statement
 - ✓ Research methodology
 - ✓ Results and discussion
 - ✓ Conclusions
 - ✓ References

An example to learn from

A generalised guideline for process changes for resource conservation networks

Dominic Chwan Yee Foo

Clean Techn Environ Policy (2013) 15:45-53 DOI 10.1007/s10098-012-0475-4





- o Idea conceived in the midst of textbook writing (1-2 year earlier before submission).
- Just 1 month from submission to acceptance for publication:
 - ✓ Submission: 31 Dec 2011
 - ✓ Review received: 22 Jan 2012 (CNY eve)
 - ✓ Re-submission: 25 Jan 2012 (3rd day of CNY)
 - ✓ Acceptance: 1 Feb 2012

Clean Techn Environ Policy (2013) 15:45-53 DOI 10.1007/s10098-012-0475-4

ORIGINAL PAPER

A generalised guideline for process changes for resource conservation networks

Dominic Chwan Yee Foo

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The Title

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ORIGINAL PAPER

A generalised guideline for process changes for resource conservation networks

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Abstract In the past one and a half decades, resource (Linnhoff et al. 1982; Smith 1995, 2005) into systematic conservation network (RCN) synthesis has been well accepted by both academics and industrial practitioners in poses, owing to the following reasons, i.e. rise of public accepted by both academics and maistral practionners in enhancing sustainability aspect for the process industry. Various insight-based pinch analysis and mathematical optimisation techniques have been proposed to synthesise optimum RCN. For the former, the developments to date have been focusing on various targeting and design tools, with very little emphasis on the systematic assessment of process changes. The latter involves the modification of process operating conditions (e.g., flowrate, concentration, temperature, etc.), which leads to further reduction of min-imum fresh resource flowrates. In this study, the plus-minus principle in heat exchanger net work synthesis is extended for use with graphical targeting tool in assessing opportunities for process changes in the RCN of fixed-flowrate problems, aiming to further reduce its minimum fresh resource flowrate. Literature examples are used for illustration.

Keywords Process integration · Pinch analysis · Targeting · Resource conservation · Water minimisation

awareness towards environmental sustainability, rise of raw materials and waste treatment costs, ever-tightening emission legislation, etc. In particular, the synthesis of resource conservation network (RCN) such as water, hydrogen and property networks has gained good attention from both academic and industrial practitioners. In general, the developed techniques for RCN synthesis can be clas-sified into insight-based (based on pinch analysis) and mathematical optimisation tools, which are dedicated for direct reuse/recycle (Wang and Smith 1994; Hallale 2002; El-Halwagi et al. 2003; Manan et al. 2004; Kazantzi and El-Halwagi 2005; Prakash and Shenoy 2005; Foo et al. 2006a, b; Foo and Manan 2006; Bandyopadhyay 2006; 2000a, b; Foo and marian 2000, many open 3 and 3 and 3 and 3 and 3 and 3 and 4 and 5 and El-Halwagi 2005; Foo et al. 2006a, b; Foo and Manan

- o Concise but complete
- o Need not be the same as the title of your Ph.D. thesis
- Tailored to the "norms" of the journal or the discipline (such knowledge is part of being an expert in your area)

The Abstract

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 $\begin{array}{ll} \textbf{Keywords} & \text{Process integration} \cdot \text{Pinch analysis} \cdot \\ \text{Targeting} \cdot \text{Resource conservation} \cdot \text{Water minimisation} \end{array}$

(Linnhoff et al. 1982; Smith 1995, 2005) into systematic design techniques for various resource conversation purposes, owing to the following reasons, i.e. rise of public awareness towards environmental sustainability, rise of raw materials and waste treatment costs, ever-tightening emission legislation, etc. In particular, the synthesis of resource conservation network (RCN) such as water, hydrogen and property networks has gained good attention from both academic and industrial practitioners. In general, the developed techniques for RCN synthesis can be classified into insight-based (based on pinch analysis) and mathematical optimisation tools, which are dedicated for direct reuse/recycle (Wang and Smith 1994; Hallale 2002; El-Halwagi et al. 2003; Manan et al. 2004; Kazantzi and El-Halwagi 2005; Prakash and Shenoy 2005; Foo et al. 2006a, b; Foo and Manan 2006; Bandyopadhyay et al. 2001; Ponce-Ortega et al. 2011; Kheireddine et al. 2011) and regeneration networks (Wang and Smith 1994; Kuo and Smith 1994; Ruantzi and El-Halwagi 2005; Foo et al. 2006a, b; Foo and Manan et al. 20064; Kazantzi and El-Halwagi 2005; Foo et al. 2006a, b; Foo and Manan et al. 2006a,

- o A brief synopsis of your paper (typically 200 words or so)
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- o Write it in such a way that the reader gets a clear picture of your research even without reading the full article.

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5

The Introduction

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Keywords Process integration · Pinch analysis · Targeting · Resource conservation · Water minimisation

Introduction

Process integration may be defined as a holistic approach to process design, retrofitting and operation which emphasises the unity of the process (El-Halwagi 1997, 2006). Over the past two decades, it has evolved from energy saving tools

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Department of Chemical and Environmental Engineering, Centre
of Excellence for Green Technologies, University of Notingham Malaysia, Broga Road, 4350 Semenyih, Selangor, Malaysia
email: Dominic Foo@nottingham.edu.my (Limhoff et al. 1982; Smith 1995, 2005) into systematic design techniques for various resource conversation purposes, owing to the following reasons, i.e. rise of public awareness towards environmental sustainability, rise for awards renvironmental sustainability, rise for awards renvironmental sustainability, and for awards renvironmental sustainability, rise for awards renvironmental sustainability, rise for awards renvironmental sustainability, rise for source conservation network (RCN) such as water, hydrogen and property networks has gained good attention from both academic and industrial practicioners. In general, the developed techniques for RCN synthesis can be classified into *Insight-based* (based on pinch analysis) and mathematical optimisation tools, which are dedicated for direct reuse/recycle (Wang and Smith 1994; Hallale 2002; El-Halwagi et al. 2003; Mana et al. 2004; Kazantzi and El-Halwagi 2005; Perkash and Shenoy 2005; Foo et al. 2011; Ponce-Ortega et al. 2011; Kheineddine et al. 2011; and El-Halwagi 2005; For et al. 2001; Mana et al. 2004; Kazantzi and El-Halwagi 2005; For et al. 2001; Mana et al. 2004; Kazantzi and El-Halwagi 2005; Foo et al. 2006; Alphana et al. 2004; Kazantzi and El-Halwagi 2005; Foo et al. 2006; Alphana et al. 2004; Kazantzi and El-Halwagi 2005; Foo et al. 2006; Alphana et al. 2004; Kazantzi and El-Halwagi 2005; Foo et al. 2006; Alphana et al. 2004; Mana et al. 2004; Kazantzi and El-Halwagi 2005; Foo et al. 2006; Alphana et al. 2004; Mana et al. 2004; Kazantzi and El-Halwagi 2005; Foo et al. 2006; Alphana et al. 2004; Mana et al. 2004; Kazantzi and El-Halwagi 2005; Foo et al. 2006; Alphana et al. 2004; Mana et al. 2004

Apart from implementing material reuse/recycle and regeneration, fresh resource and waste discharge of a RCN can be reduced further with process changes. For instance, it has been reported that firesh water flowrate for a water network can be further reduced by 20% with the implementation of process changes that is coupled with water recovery strategies (Mann and Liu 1999). However, the development of process integration techniques to date has been focusing on various flowrate targeting techniques, with very little emphasis on the analysis of process changes.

- o Start with a general introduction to relevant background issues
 - ✓ Brief history
 - ✓ Some relevant works
- For some works, use of statistics is a good way to add depth.
- Avoid verbatim quotes except for key definitions. This is a form of plagiarism even with citations!

The Introduction (continued)

In the process integration research, analysis for process changes was first reported for heat exchanger network synthesis, using the plus-minus principles (Linnhoff and Vredeveld 1984; Smith 1995, 2005), Mann and Liu (1999) later extended the plus-minus principles for water network of the fixed-load problem. A more generic procedure for the fixed-load problem was later reported by Feng et al. (2009). However, note that the fixed-load problem is only applicable to a small category of mass transfer-based water-using operations, e.g. scrubber, washing, etc., but not other water networks with fixed-flowrate operations, e.g. cooler tower make-up, etc. (see discussion in Hallale (2002), Manan et al. (2004) and Foo et al. (2006a)); as well as other types of RCNs such as hydrogen and property networks

Concurrently, recent trend in RCN synthesis has seen the growing emphasis on the fixed-flowrate problems (Foo 2009), where limited work on process changes have been reported. Hallale (2002) first reported the strategies for fresh resource reduction by manipulating the flowrate and quality of sinks and sources in the higher quality region of an RCN. Later works on process changes, e.g. Manan et al. (2004), Foo et al. (2006b) and Bandyopadhyay (2006) are mainly based on the same principles proposed by Hallale (2002). Note however, that these principles are not illustrated using the well-established plus-minus principles. Besides, waste reduction without the reduction of fresh resources was not reported. Hence, these are the subjects of this study. On the other hand, it is also worth mentioning that among the various mathematical optimisation techniques, the model developed by El-Halwagi et al. (1996) for the synthesis of waste interception and allocation networks does consider the options for process changes ough not demonstrated in the paper).

In the following section, the plus-minus properties of the plus-m

the reduction of fresh resource and/or waste discharge for an RCN is illustrated. To elucidate the proposed approach, several literature case studies are used for illustration. Higher

Fig. 1 Higher and lower quality region

in the higher quality region will automatically lead to reduced waste discharge from the lower quality region. Hence, in order to reduce both fresh resource and waste discharge for an RCN, the following strategies shall be implemented in the higher quality region:

- 1. Decrease/eliminate the flowrate requirement of process
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- 3. Improve the quality level(s) of process source(s), with/ without increasing the flowrate of process source(s).

On the other hand, if the intention was only to reduce waste discharge in the lower quality region alone (e.g. for cases where fresh resource has been reduced extensively), the following strategies are to be adopted:

4. Increase the flowrate(s) of process sink(s) in the lowe quality region, decreasing the quality level(s) of pro-

- Begin discussing the research problem itself
- o Discuss key concepts and methods
- Add a historical account of recent research literature (i.e., within past 5 years).

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<u>The Introduction (continued)</u>

In the process integration research, analysis for process changes was first reported for heat exchanger network synthesis, using the plasminus principles (Linhoff and Vredeveld 1984; Smith 1995; 2005). Mann and Liu (1999) later extended the plasminus principles for water network of the fixed-load problem. A more generic procedure for the fixed-load problem was later reported by Feng et al. (2009). However, note that the fixed-load problem is only (2009). However, note that the fixed-load problem is only applicable to a small category of mass transfer-based water-using operations, e.g. scrubber, washing, etc., but not other water networks with fixed-floware operations, e.g. cooler tower make-up, etc. (see discussion in Hallast (2002), Manna et al. (2004) and Foce et al. (2008a); as well as other types of RCNs such as hydrogen and property persurvivis. networks.

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In the following section, the plus-minus principles for the reduction of fresh resource and/or waste discharge for an RCN is illustrated. To elucidate the proposed approach several literature case studies are used for illustration.

Figure 1 shows an mastrial recovery pitch diagram (MRPD) that is commonly used for flownte targeting in an RCN (El-Halwagi et al. 2003, 2006; Prakash and Shenoy 2005). As shown, the pinch point divides the RCN into higher and lower quality regions. Fresh resource is used in the higher quality region; while waste is discharged in the lower quality region; while waste is discharged in the lower quality region.

In principle, any attempt to maximise the use of process one in the process sinks will lead to the reduction of foresh resource and/or waste discharge for the RCN. Note also that any attempt to reduce fresh resource consumption

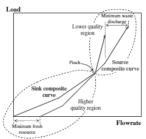


Fig. 1 Higher and lower quality regions

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- 4. Increase the flowrate(s) of process sink(s) in the lower quality region, decreasing the quality level(s) of pro-cess sink(s).
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- o End the introduction by explicitly declaring the novelty of your work.
- o Use qualifiers and disclaimers as appropriate.
- o It also helps to give an outline of how the rest of the paper is organized.
- o Don't neglect the introduction. A lot of papers get rejected due to poor starts.

The Introduction (continued)

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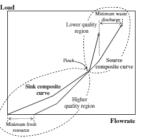


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- o Self-check: Can you back up this claim of novelty?
- o This claim will go on permanent record for global scrutiny.
- o If this is not true, it will be seen either as:
 - ✓ Plagiarism
 - ✓ Ignorance

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<u>Main Body</u>

In the process integration research, analysis for process changes was first reported for heat exchanger network synthesis, using the plasminus principles (Linhoff and Vredeveld 1984; Smith 1995; 2005). Mann and Liu (1999) later extended the plasminus principles for water network of the fixed-load problem. A more generic procedure for of the fixed-load problem. A more generic procedure for the fixed-load problem was later reported by Peng et al. (2009). However, note that the fixed-load problem is only applicable to a small category of mass transfer-based water-using operations, e.g. scrubber, washing, etc., but not other water networks with fixed-flowarde operations, e.g., cooler tower make-up, etc. (see discussion in Hallale (2002), Manan et al. (2004) and Foo et al. (2006a); as well as other types of RCNs such as hydrogen and property networks.

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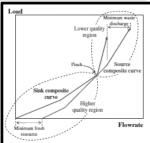
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In the following section, the plus-minus principles for the reduction of fresh resource and/or waste discharge for an RCN is illustrated. To elucidate the proposed approach, several literature case studies are used for illustration.

The plus-minus principle for RCN

Figure 1 shows an material recovery pinch diagram (MRPD) that is commonly used for flowrate targeting in an RCN (EH-Halwagi et al. 2003, 2006; Prakash and Shenoy 2005). As shown, the pinch point divides the RCN into higher and lower quality regions, Fresh resource is used in the higher quality region; while waste is discharged in the lower quality region; while waste is discharged in the lower quality region.

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- This part varies too much among disciplines to discuss in general
- o As a general rule, follow the norms of the journal that you send to.
- Types of Ph.D. level research:
 - ✓ Experimental investigation of phenomena
 - ✓ Design, construction and testing of prototypes
 - ✓ Development of theoretical, mathematical or computer models
 - ✓ Etc.

Conclusions

In this study, the well-establish plus-minus principles are extended for reduction of fresh resource and/or waste disextended for reduction of tresh resource and/or waste dis-charge in an RCN. The principles are applicable to RCN of the fixed-flowrate problem, and hence are applicable to water, hydrogen and property networks. Literature exam-ples involving water and property networks are used to illustrate the proposed principles.

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Give a recap of the article

Emphasize novelty

Like the abstract, the conclusion should be selfcontained

If possible, end with "future work"

✓ Things you haven't done

✓ Things you may do in the near future

✓ Guide other researchers, but don't give away too many secrets.

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In this study, the well-establish plus-minus principles are extended for reduction of fresh resource and/or waste dis-charge in an RCN. The principles are applicable to RCN of water, hydrogen and properly networks. Literature examples involving water and properly networks. Literature examples involving water and property networks are used to illustrate the proposed principles.

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References give a good indication

✓ Drawn from mainstream literature in your discipline

✓ Up-to-date (dominated) by papers aged 5 years or less)

Other Parts: Article History

ORIGINAL PAPER

A generalised guideline for process changes for resource conservation networks

Abstract In the past one and a half decades, resource conservation network (RCN) synthesis has been well accepted by both academics and industrial practitioners in accepted by both academics and maistral practionners in enhancing sustainability aspect for the process industry. Various insight-based pinch analysis and mathematical optimisation techniques have been proposed to synthesise optimum RCN. For the former, the developments to date have been focusing on various targeting and design tools, with very little emphasis on the systematic assessment of process changes. The latter involves the modification of process operating conditions (e.g., flowrate, concentration, temperature, etc.), which leads to further reduction of min-imum fresh resource flowrates. In this study, the plus-minus principle in heat exchanger net work synthesis is extended for use with graphical targeting tool in assessing opportunities for process changes in the RCN of fixed-flowrate problems, aiming to further reduce its minimum fresh resource flowrate. Literature examples are used for illustration.

Keywords Process integration · Pinch analysis ·
Targeting · Resource conservation · Water minimisation

(Linnhoff et al. 1982; Smith 1995, 2005) into systemati design techniques for various resource conversation pur-poses, owing to the following reasons, i.e. rise of public awareness towards environmental sustainability, rise of raw materials and waste treatment costs, ever-tightening emission legislation, etc. In particular, the synthesis of resource conservation network (RCN) such as water, hydrogen and property networks has gained good attention from both academic and industrial practitioners. In general, the developed techniques for RCN synthesis can be clas-sified into insight-based (based on pinch analysis) and mathematical optimisation tools, which are dedicated for direct reuse/recycle (Wang and Smith 1994; Hallale 2002; El-Halwagi et al. 2003; Manan et al. 2004; Kazantzi and El-Halwagi 2005; Prakash and Shenoy 2005; Foo et al. 2006a, b; Foo and Manan 2006; Bandyopadhyay 2006; Bandyopadhyay et al. 2006; Ng et al. 2009a; Saw et al. 2011; Ponce-Ortega et al. 2011; Kheireddine et al. 2011) and regeneration networks (Wang and Smith 1994; Kuo and Smith 1998; Hallale 2002; Manan et al. 2004; Kazantzi

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Keywords Process integration Pinch analysis -Targeting Resource conservation Water minimisation

Process integration may be defined as a holistic approach to process design, retrofitting and operation which emphasises the unity of the process (El-Halwagi 1997, 2006). Over the past two decades, it has evolved from energy saving tools

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and Smith 1998; Hallale 2002; Manan et al. 2004; Kazantzi and El-Halvagi 2005; Foo et al. 2006a, b; Foo and Manan 2006; Ng et al. 2007, 2008, 2009b., E Bandy opathyay and Cormos 2008; Bai et al. 2007; Peng et al. 2007). Most of these works are analysed in several important review papers (Bagajewicz 2000; Foo 2009; Jeżowski 2010). Apart from implementing material resue/recycle and regeneration, fresh resource and water discharge of a RCN can be reduced further with process changes. For instance, it has been reported that fresh water flowrate for a water network can be further reduced by 20% with the implementation of process changes that is coupled with water recovery strategies (Mann and Liu 1999). However, the development of process in largest into techniques to date has been focusing on various flowrate targeting techniques, with very little emphasis on the analysis of process changes.

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Synthesis of distributed wastewater treatment networks for one- and two-contaminant systems

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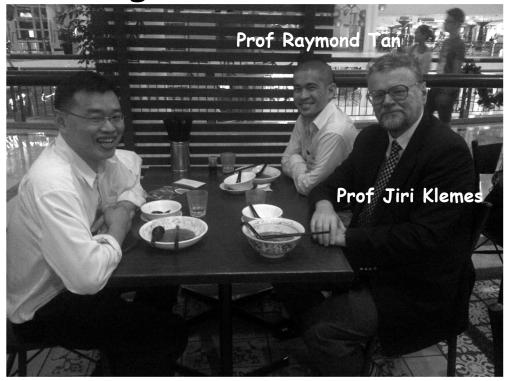
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- 2. Potential for success of your paper begins during the conceptualization stage of your research
- 3. The writing of the article is not a detached activity, but reflects the ideas underlying your research
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