## FACULTY OF MECHANI CAL ENGI NEERI NG

## MEASUREMENT OF PRESSURE

## MEASUREMENT OF PRESSURE - SOME DEFINITIONS

When a force is applied perpendicular to a surface area, it exerts pressure on that surface equal to the ratio of $F$ to $A$, where $F$ is the force and $A$ is the surface area.

Hence, the formula for pressure $(p)$ is $p=F / A$.
The principle SI unit is called a Pascal (Pa), or $1 \mathrm{~N} / \mathrm{m}^{2}$.
Other units used $-\mathrm{lbf} / \mathrm{in}^{2}$, $\mathrm{kgf} / \mathrm{cm}^{2}$, tonf/in ${ }^{2}$, kp/ $\mathrm{cm}^{2}$, $\mathrm{inH}_{2} \mathrm{O}$, inHg, dyne/ $\mathrm{cm}^{2}$, torr

## MEASUREMENT OF PRESSURE -UNITS FOR PRESSURE

There are also two other specialized units of pressure measurement in the SI system:
the bar, equal to $10^{5} \mathrm{~Pa}$, and
the torr, equal to 133 Pa .
The torr, once known as the "millimeter of mercury," is equal to the pressure required to raise a column of mercury (chemical symbol Hg ) 1 mm . It is named for the Italian physicist Evangelista Torricelli (1608-1647), who invented the barometer.

## MEASUREMENT OF PRESSURE -UNITS FOR PRESSURE

|  | Pascal <br> (Pa) | Baг <br> (bar) | Technical atmosphere (at) | Atmosphere (atm) | $\begin{gathered} \text { Torr } \\ (\mathbf{m m H g}) \end{gathered}$ | Pound-force per square inch (psi) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{gathered} 1 \\ \mathrm{~Pa} \end{gathered}$ | $\equiv 1{\mathrm{~N} / \mathrm{m}^{2}}$ | $10^{-5}$ | $10.197 \times 10^{-6}$ | $9.8692 \times 10^{-6}$ | $7.5006 \times 10^{-3}$ | $145.04 \times 10^{-6}$ |
| $\underset{\text { bar }}{1}$ | 100000 | $\equiv 10^{6} \mathrm{dym} \mathrm{c}^{\prime} \mathrm{cmi}{ }^{7}$ | 1.0197 | 0.90692 | 750.00 | 14.504 |
| 1 at | 98066.5 | 0.980665 | $\equiv 1 \mathrm{kgf/cm}{ }^{2}$ | 0.96784 | 735.56 | 14.223 |
| $\begin{gathered} 1 \\ \mathrm{~atm} \end{gathered}$ | 101325 | 1.01325 | 1.0332 | $\equiv 1 \mathrm{~atm}$ | 760 | 14.696 |
| $\begin{gathered} 1 \\ \text { torr } \end{gathered}$ | 133.322 | $1.3332 \times 10^{-3}$ | $1.3595 \times 10^{-3}$ | $1.3158 \times 10^{-3}$ | $\equiv 1 \mathrm{mmHg}$ | $19.337 \times 10^{-3}$ |
| $\begin{gathered} 1 \\ \mathrm{psi} \end{gathered}$ | 6894.76 | $68.948 \times 10^{-3}$ | $70.307 \times 10^{-3}$ | $68.0446 \times 10^{-3}$ | 51.715 | $\equiv 1 \mathrm{lbf/in}{ }^{2}$ |

# MEASUREMENT OF PRESSURE -Atmospheric Pressure 

Atmospheric pressure is pressure caused by the weight of the atmosphere.

At sea level it has a mean value of one atmosphere ( 1 atm ) $=760 \mathrm{~mm}$ of mercury $=14.70 \mathrm{lbs}$ per square in. $=101.35$ kilopascals $=100 \mathrm{kN} / \mathrm{m}^{2}=1$ bar

Pressure reduces with increasing altitude

## MEASUREMENT OF PRESSURE -Pressure Change

This plastic bottle was closed at approximately 2000m altitude, then brought back to sea level. As a result, air pressure crushes it.


# MEASUREMENT OF PRESSURE 

- Vacuum

An outer-space in which there is no matter or in which the pressure is so low that any particles in the space do not affect any processes being carried on there. It is a condition well below normal atmospheric pressure

The most nearly perfect vacuum exists in intergalactic space, where it is estimated that on the average there is less than one molecule per cubic meter


# MEASUREMENT OF PRESSURE - Absolute, Gauge and Differential Pressure 

Absolute pressure of a fluid is referenced against a perfect vacuum

Gauge pressure (eg. as read by barometer) is referenced against ambient air pressure, so it is equal to absolute pressure minus atmospheric pressure.

Differential pressure is the difference in pressure between two points.

## MEASUREMENT OF PRESSURE - PRESSURE DIAGRAM



## MEASUREMENT OF PRESSURE METHOD TO MEASURE

\# By elastic deformation

- Pressure creates force which in turn deforms the elastic material
\# By liquid column
- Hydrostatic pressure is the pressure due to the weight of a fluid.
- $\mathrm{p}=\mathrm{pgh}$


# ELASTIC DEFORMATION Bourdon Tube 



A Bourdon gauge uses a coiled tube which as it expands due to pressure increase causes a rotation of an arm connected to the tube.


Coiled tube made of copper

Mechanical movement linked by rack and pinion

Range $=100 \mathrm{kN} / \mathrm{m}^{2}$
$-300 \mathrm{MN} / \mathrm{m}^{2}$

## ELASTIC DEFORMATION Diaphragm (membrane) Based



LVDT = linear variable displacement transducer

Spring can be used instead of LVDT and attached to force ( F ) measuring device
$\mathrm{p}=\mathrm{kx} / \mathrm{A}$

LVDT-Based Diaphragm Pressure Gage


Typical Diaphragm Pressure Gage


## ELASTIC DEFORMATION Diaphragm Based

INDUSTRIAL PRESSURE DIAPHRAGM ASSEMBLY


## ELASTIC DEFORMATION Diaphragm Based

## Diaphragm Shape

$>$ flat for low pressure measurement or
>Corrugated for high pressure measurement
Material = Copper-beryllium

## ELASTIC DEFORMATION Bellows Based

For extremely low pressure measurement (0.5-75psig to a 1000 psig ${ }_{\text {max }}$ )
psig = pound per square
inch gauge

## ELASTIC DEFORMATION Aneroid Gauge

FITTED
WITH
BELLOW

## ELASTIC DEFORMATION Aneroid Concept

An enclosed and sealed bellows chamber, called an aneroid, which means "without liquid".

The important component is a sealed chamber made of thin metal in semi vacuum state

The chamber shrinks when atmospheric pressure increases, and expands when atmospheric pressure reduces

Can be used as altimeter.

## LIQUID COLUMN Concept

Liquid column gauges consist of a vertical column of liquid in a tube whose ends are exposed to different pressures.

The column will rise or fall until its weight is in equilibrium with the pressure differential between the two ends of the tube

## LIQUID COLUMN Hydrostatic Pressure

## Hydrostatic Pressure in a Liquid

- The pressure at a given depth in a static liquid is a result the weight of the liquid acting on a unit area at that depth plus any pressure acting on the sufface of the liquid.

$$
P=P_{s t m}+\rho g h
$$

- The pressure due to the figud alone (ie. the gavge pressure) at a given depfid depends only ypon the density of fine liquid $\rho$ and the distance below the sufface of the liguidh.

$$
P=p g h
$$

- Presure is not teally a vector even though itlooks ilke it in the sketches. The arrows indiciate the direction of the force that the pressure would exeet on a sufface itis contact with.



## LIQUID COLUMN -U-tube Manometer



# LIQUID COLUMN -U-Tube Manometer 



Equating the pressure at the level $\mathrm{X}^{\prime}$ (pressure at the same level in a continuous body of fluid is equal)

$$
\begin{aligned}
& \text { LHS; } P_{x}=P_{1}+\rho g(a+h) \\
& \text { RHS; } P_{x^{\prime}}=P_{2}+\rho g a+\rho_{m} g h \\
& \text { Since } P_{x}=P_{x^{\prime}} \\
& P_{1}+\rho g(a+h)=P_{2}+\rho g a+\rho_{m} g h \\
& P_{1}-P_{2}=\rho_{m} g h-\rho g h \\
& \text { i.e. } P_{1}-P_{2}=\left(\rho_{m}-\rho\right) g h .
\end{aligned}
$$

# LIQUID COLUMN -Well-Type Manometer 



## LIQUID COLUMN -Well-Type Manometer



## LIQUID COLUMN -Well-Type Manometer (Measuring range $=1$ bar -1.5 bar )



By constant volume, $\mathrm{h}_{\mathrm{w}} \mathrm{A}_{\mathrm{w}}=\mathrm{h}_{\mathrm{c}} \mathrm{A}_{\mathrm{c}} \Rightarrow \mathrm{h}_{\mathrm{w}} / \mathrm{h}_{\mathrm{c}}=\mathrm{A}_{\mathrm{c}} / \mathrm{A}_{\mathrm{w}}$
Therefore

$$
\begin{aligned}
\mathrm{p}_{1}-\mathrm{p}_{2} & =\rho g h_{c}\left(1+A_{c} / A_{w}\right) \\
& =\rho g h_{c} \text { when } A_{w} \gg A_{c}
\end{aligned}
$$

# LIQUID COLUMN Inclined Manometer 

Inclined tube manometers


# LIQUID COLUMN Inclined Manometer 



## LIQUID COLUMN Inclined Manometer



## LIQUID COLUMN Inclined Manometer

The inclined version is used for better sensitivity. Measuring range $=0.1 \mathrm{bar}-30 \mathrm{mbar}$

## PIEZOMETER

pressure at $A=$ pressure due to col urifin of iq wid above $A$

$$
p_{A}=A g h_{1}
$$

presure at $B=$ presoue due to col uninin of iq wid above $B$


$$
p_{\mathrm{B}}=\mathrm{Fg} h^{2}
$$

## MERCURY BAROMETER

A barometer is an instrument used to measure atmospheric pressure.

A standard mercury barometer has a glass column of about 30 inches (about 76 cm ) in height, closed at one end, with an open mercury-filled reservoir at the base.

## MERCURY BAROMETER

Mercury in the tube adjusts until the weight of the mercury column balances the atmospheric force exerted on the reservoir.

High atmospheric pressure places more force on the reservoir, forcing mercury higher in the column.

Low pressure allows the mercury to drop to a lower level in the column by lowering the force placed on the reservoir.

## MERCURY BAROMETER



# MANOMETER LIQUID SELECTION 

\# Low viscosity
\# Low coefficient of expansion
\# Low vapour pressure
\# Low cohesiveness
\# Non corrosive

# MANOMETER LIQUID IN USE 

\# Mercury
\# Water
\# Kerosene
\# Alcohol
\# Ethyl
\# Benzene

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