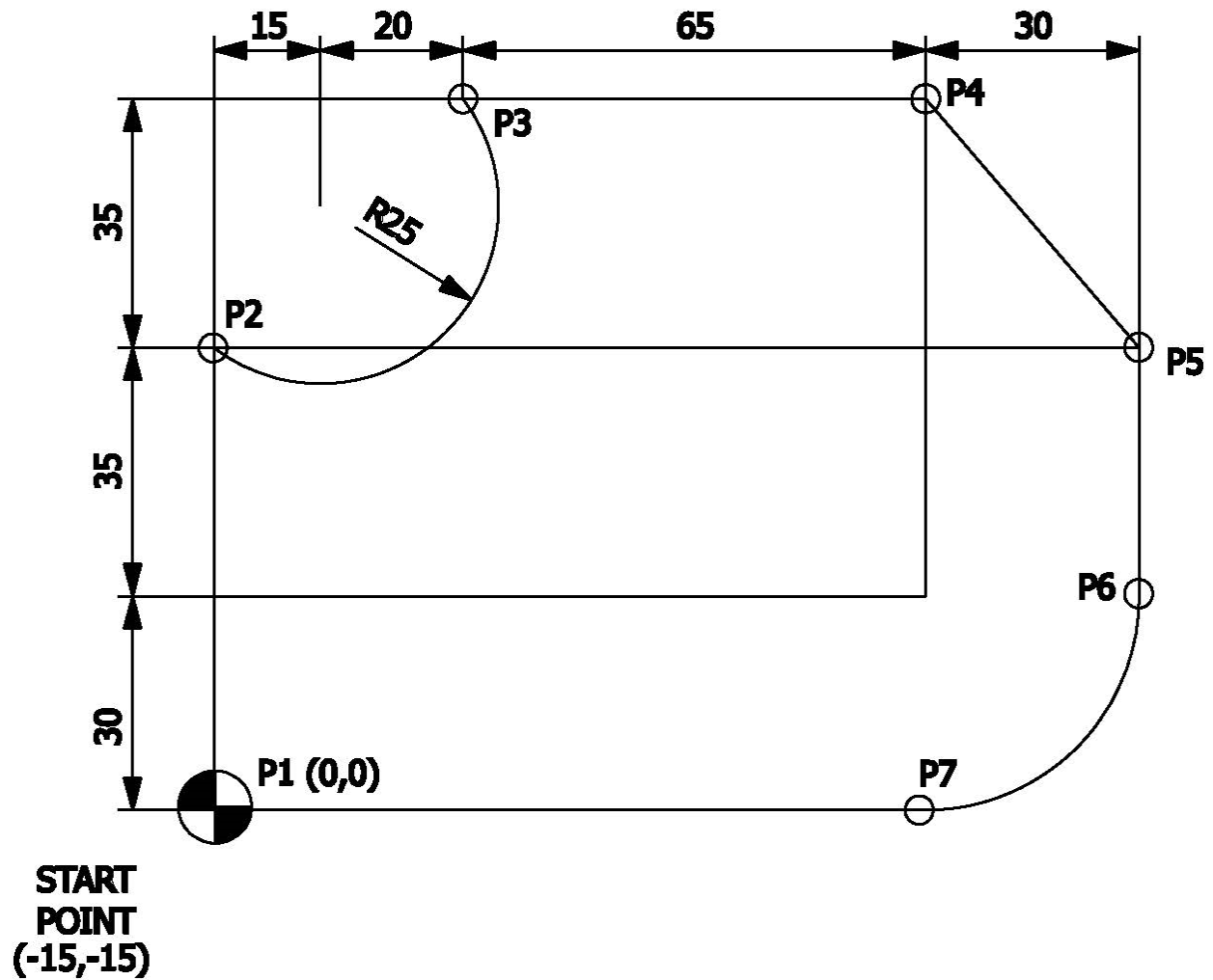Assignment: Write a CNC program to direct the required machining operations given in the table below for the part shown in the figure.

Product	Tool	Spindle speed (S) RPM	Feed (F) MM/MIN	Depth (d) MM	Operation
130 x 130 x 20	T1 Ø20 End Mill	2500	350	5	Profiling

1(A):

%	
N9000	
N01	
N02	
N03	
N04	
N05	
N06	
N07	
N08	
N09	
N10	
N11	
N12	
N13	
N14	
N15	
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N18	
N19	
N20	
N21	
N22	
N23	
N24	
N25	
N26	
N27	
N28	
N29	
N30	