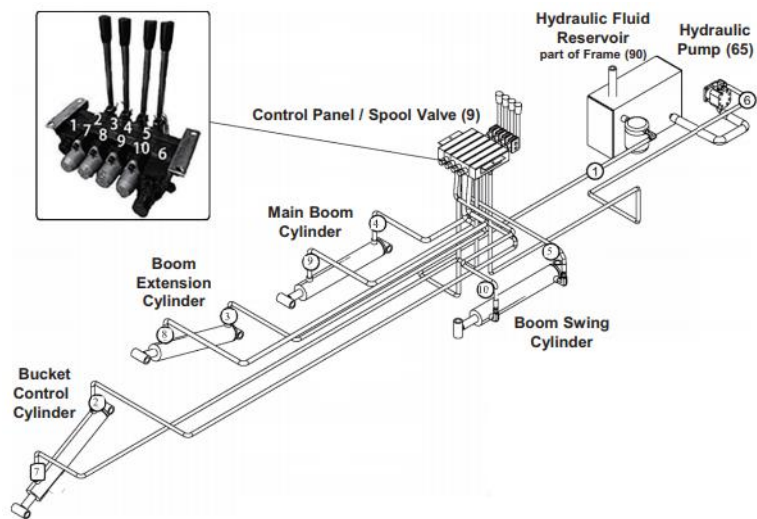


## Hydraulic Pneumatic PLC: Trainer



Universiti Teknologi Malaysia



## **1 Programme Information**

### **1.1 Aim and Overview**

This program is an introductory course to Hydraulic and Pneumatic System. This course will go through Introduction to Fluid Power, basic concept, hydraulic power source, e Pneumatics System, Electro-pneumatic System and then applying the concept using Hydraulic and Pneumatic for automation system. These controllers can automate a specific process, machine function, or even an entire production line.

### **1.2 Programme Objectives**

- Innovate a product using design thinking method
- Understand basic concept behind actuator
- Explore Pneumatic cascade Circuit and examine programming systems
- Develop a Pneumatic Cascade circuit and its applications

### **1.3 Participants**

TVET trainer

### **1.4 Course Durations**

5 days, 8 hours per day

### **1.5 Venue**

Hydraulic and Pneumatic Laboratory in Universiti Teknologi Malaysia, Kuala Lumpur

### **1.6 Course Provider and Facilitators**

- a) Associate Professor Ts. Dr. Morina Abdullah
- b) Dr. Sahnus bte Usman
- c) Ir. Dr. Shamsul Sarip

### **1.7 Teaching and Learning Activities**

1. Active Learning Conducted through in class activities, Case study, presentation, Problem based learning and Debate.

2. Mini Scale Research Conducted through design thinking. Participants in a group have to develop a programming set for Hydraulic and Pneumatic application.

## 2 Programme Schedule

	Day	Activity
General Program	Day 1	Arrival and Check in
	Day 1	TVET : Issues TVET in Malaysia Accreditation TVET related to OBE Overview method of Teaching & Learning and Assessment in TVET
	Day 2	Introduction to Fluid Power System Basic Hydraulic and Pneumatic Simulation circuit Develop Pneumatic circuit and its application Hands-on developing a project on Pneumatic circuit
	Day 3	Introduction to Sensor Introduction to PLC Basic Programming of the PLC Programming the PLC and its application Hands-on developing a project on PLC
	Day 4	Develop Pneumatic Cascade circuit and its applications Hands-on developing a project on Pneumatic circuit Programming the PLC and its application Hands-on developing a project on PLC
	Day 5	Project Presentation and Conclusion

## Details Schedule

Date	Time	Topic
Day 1	8:00 am 1.00pm	Registration And Check – in
	12:00 pm	Lunch
	1:00 pm	Break
	2:00 pm	Ice – breaking activity
	2.30 pm	<ul style="list-style-type: none"> <li>• TVET in Malaysia Education</li> <li>• Accreditation</li> <li>• Outcome-based in TVET</li> <li>• Teaching &amp; Learning in TVET</li> <li>• Assessment in TVET</li> <li>• Taxonomy: Educational Domains</li> </ul>
	5:00 pm	Tea Break End of Day

Date	Time	Topic
Day 2	8:30 am	<b>THEORY:</b> <ul style="list-style-type: none"> <li>• Hydraulics pumps</li> <li>• Pump efficiency</li> <li>• Symbols</li> <li>• Introduction to Hydraulic and Pneumatic circuit</li> <li>• Types of circuits</li> <li>• Manual and electrical control</li> </ul>
	10.00 am	Coffee Break
	10:20 am	<ul style="list-style-type: none"> <li>• Construction basic circuits: Components</li> <li>• The Operation Hydraulic and Pneumatic Simulation</li> </ul>
	12:30am	Lunch & Break
	2:00 pm	<ul style="list-style-type: none"> <li>• Hydraulic and Pneumatic Simulation Circuit</li> <li>• Introduction to Design of the Pneumatics System</li> </ul>
	5:00 pm	Tea Break End of Day

Date	Time	Topic
Day 3	8:30 am	<ul style="list-style-type: none"> <li>• Basic Pneumatic Diagram</li> <li>• Design the circuit Diagram with different applications</li> <li>• Develop Pneumatic circuit</li> </ul>
	10.00 am	Coffee Break
	10:20 am	<ul style="list-style-type: none"> <li>• Practice in using the Pneumatic bench</li> <li>• Introduction to Ladder Diagram</li> <li>• Design Ladder Diagram circuits</li> </ul>
	12:30 pm	Lunch and Break
	2:00 pm	<p>THEORY:</p> <ul style="list-style-type: none"> <li>• Relays (Mechanical &amp; Electrical)</li> <li>• Sensors</li> <li>• Introduction to Programmable Logic Controller (PLC)</li> <li>• Types of PLC</li> <li>• PLC: Advantages and Disadvantages</li> </ul>
	5:00 pm	<p>Tea Break</p> <p>End of Day</p>

Date	Time	Topic
Day 4	8:30 am	<ul style="list-style-type: none"> <li>• Construction Of PLC: Components and Interfacing (Input and Output)</li> <li>• The Operation of PLC Unit Programming In PLC</li> <li>• Programming the PLC</li> <li>• Design the Ladder Diagram with Different Applications</li> <li>• Interface to External Components</li> </ul>
	10:00 am	Coffee Break
	10:20am	<ul style="list-style-type: none"> <li>• Types of Programming Ladder Diagram</li> <li>• Introduction to the Basic Instructions used in PLC</li> </ul>
	12:30 pm	Lunch and Break
	2:00 pm	<ul style="list-style-type: none"> <li>• Practice in Using the PLC (Programming &amp; Interfacing)</li> <li>• Introduction to Timer and Counter</li> <li>• Design Ladder Diagram Using Timer and Counter</li> </ul> <p>Introduction to Project</p> <ul style="list-style-type: none"> <li>• Design the Ladder Diagram</li> </ul>

	5:00 pm	Tea Break End of Day
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Date	Time	Topic
Day 5	8:30 am	Project Presentation
	10:00 am	Coffee Break
	10:20 pm	Continue Project Presentation
	12:30 pm	Lunch and End of Module